



# Safeguards by Design considerations

ORNL annual Molten Salt Reactor workshop

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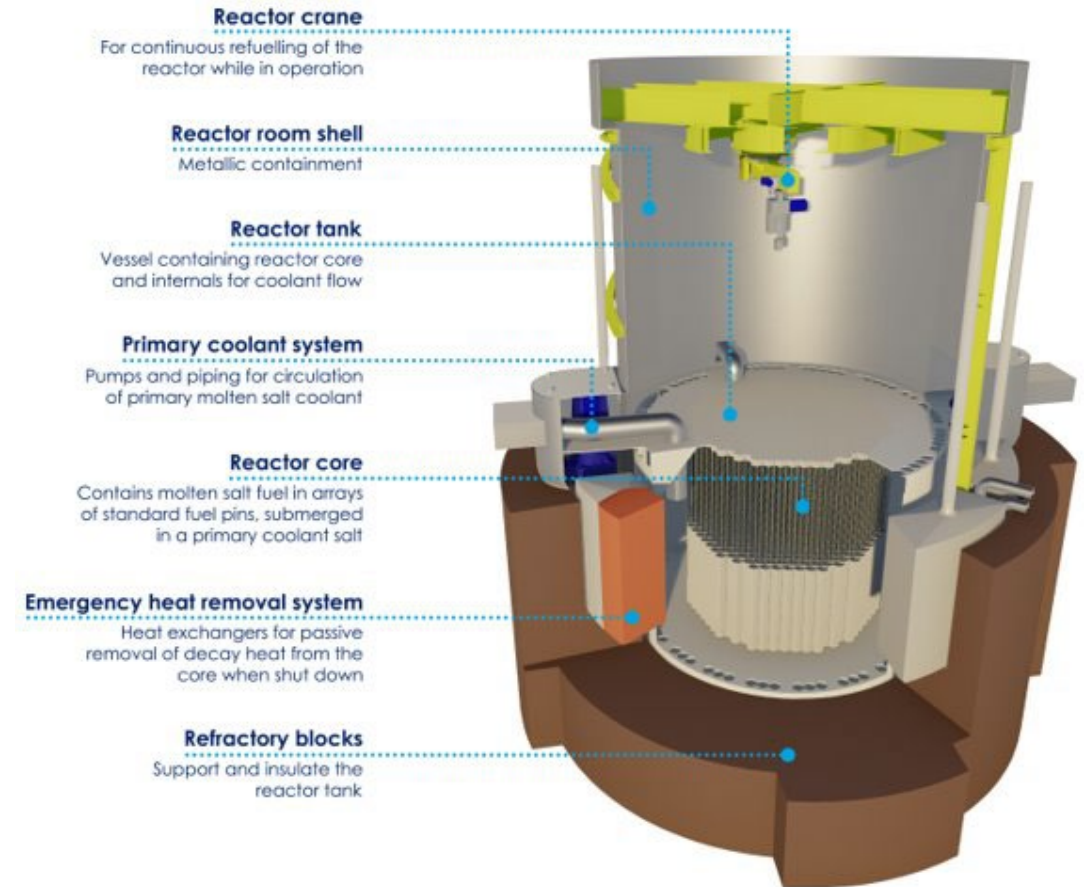
# Introduction

## Stable Salt Reactor – Wasteburner (SSR-W)

- High temperature, fast neutron, molten salt reactor
- 300-500 MWe per reactor
- Uses recycled nuclear waste as fuel

## Waste To Stable Salt (WATSS)

- High temperature, molten salt-based separation process



# Engagement with the IAEA in the framework of the Member State Support Program (MSSP)

- DIQ shared with the IAEA early 2021, first (virtual) meeting mid-2021
- Design substantially updated in this period – new engagements delayed because of IP issues
- Future engagements to focus of overall SG approach

**Early engagement with IAEA is of paramount importance to implement SBD.**

**DIQ-based engagement format may not be ideal at such early stage in design process**

# Inherent aspects of SSR-W in terms of Safeguards

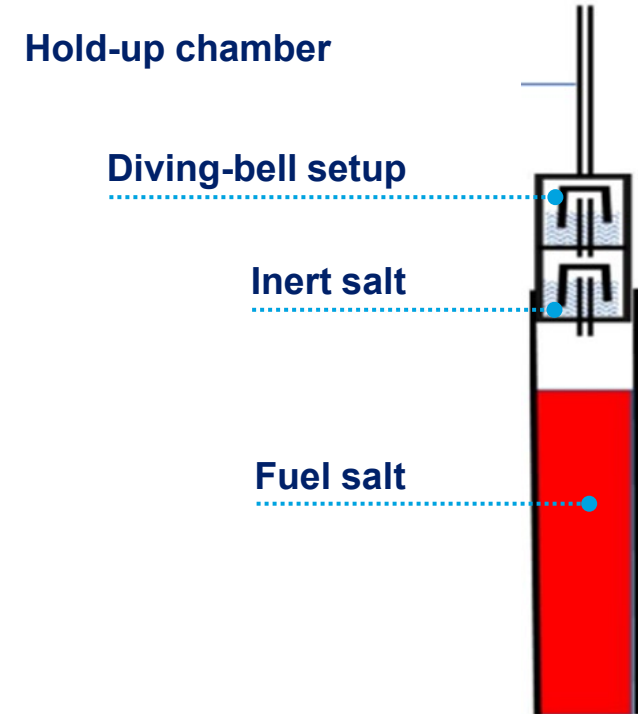
Potential for Safeguards-by-Design provisions	
<b>Nuclear material (NM) attractiveness</b>	<ul style="list-style-type: none"><li>• Low purity Pu / No separation of minor actinides &amp; lanthanides *</li><li>• No need for imported nuclear material / no need for U enrichment</li></ul>
<b>Containment and surveillance measures</b>	<ul style="list-style-type: none"><li>• Fuel difficult to extract from fuel elements unnoticed</li><li>• Fuel elements assembled, used and disassembled in the same building complex – difficult to take out</li></ul>
<b>NM accountancy / verification of declared inventory</b>	<ul style="list-style-type: none"><li>• Individual fuel elements – potential <u>management as ITEMS</u></li></ul>

\* See “*Application of a graded approach to the concept of fuel recycling*”, O. Gregoire, to be released in the Proceedings of the IAEA Technical meeting on back-end of the fuel cycle considerations for SMRs – Sep 2022

# End-cap of fuel tubes

## Fuel assemblies design requirements

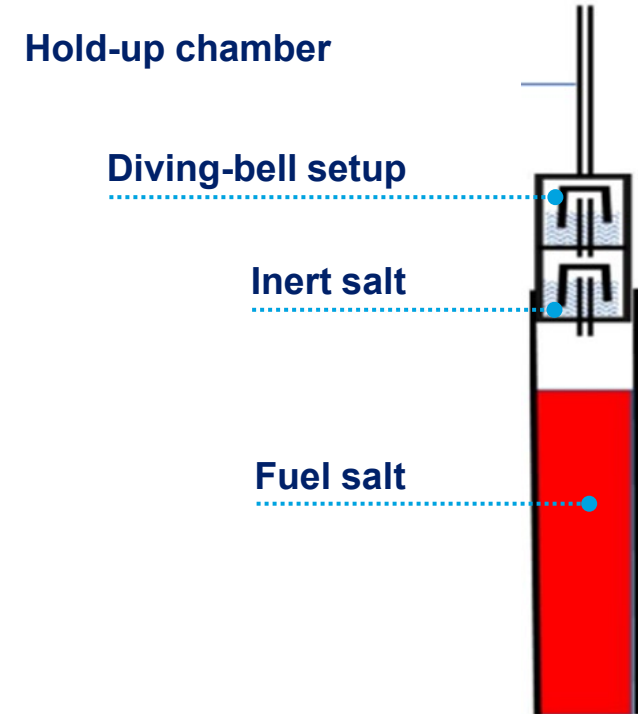
- Assemblies will be sealed in a way that prevents unplugging of the fuel pins after filling
- End caps will be filled with salt that would be frozen while the assemblies are out of the reactor core
- Assemblies will be designed so that it will not be possible to remove fuel salt from the pins without causing a visible and irreversible modification of the assembly structure



# End-cap of fuel tubes

## Prevention of NM removal

- Fuel pins cannot be removed from the assembly without breaking seal
- Physically impossible to dip an extracting tube into the individual pins from the top of the assembly
- Fuel cannot be extracted by tipping the entire assembly (even if heated to above melting point)



# Concluding remarks

- Early engagement with IAEA – Focus on potential Safeguard-by-Design provisions and overall approach to Safeguards rather than DIQ-based declaration.
- Nuclear material accountancy – SSR-W can be treated as **Item Facility**, therefore removing the major Safeguard issue associated with molten salt reactors.



Thank you

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