

# DOE-NE Molten Salt Reactor Activities

Dr. Patricia Paviet  
National Technical Director

MSR Annual workshop - 11-12 October 2022

PNNL-SA-178183



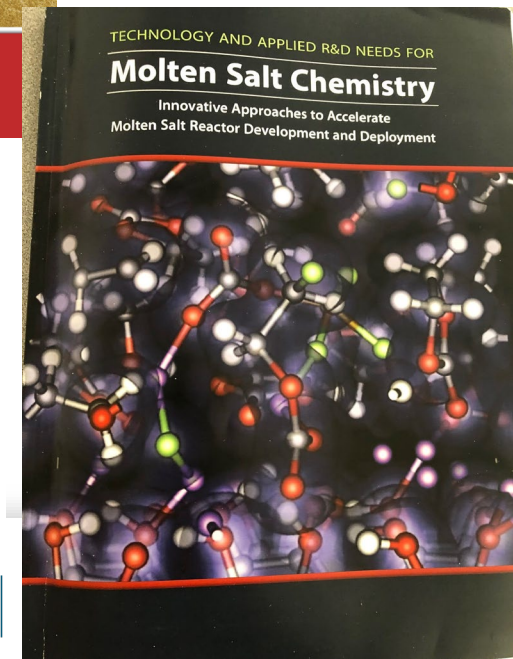
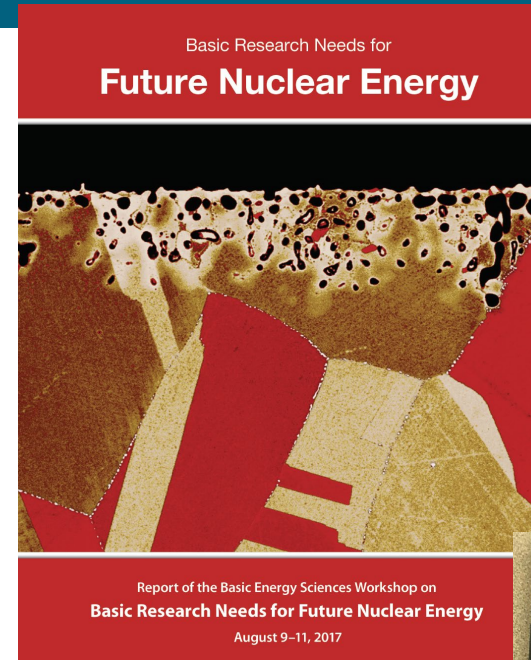
# 2017 – Two DOE Workshops have paved the way....

## Enabling the Design of Revolutionary Molten Salt Reactors

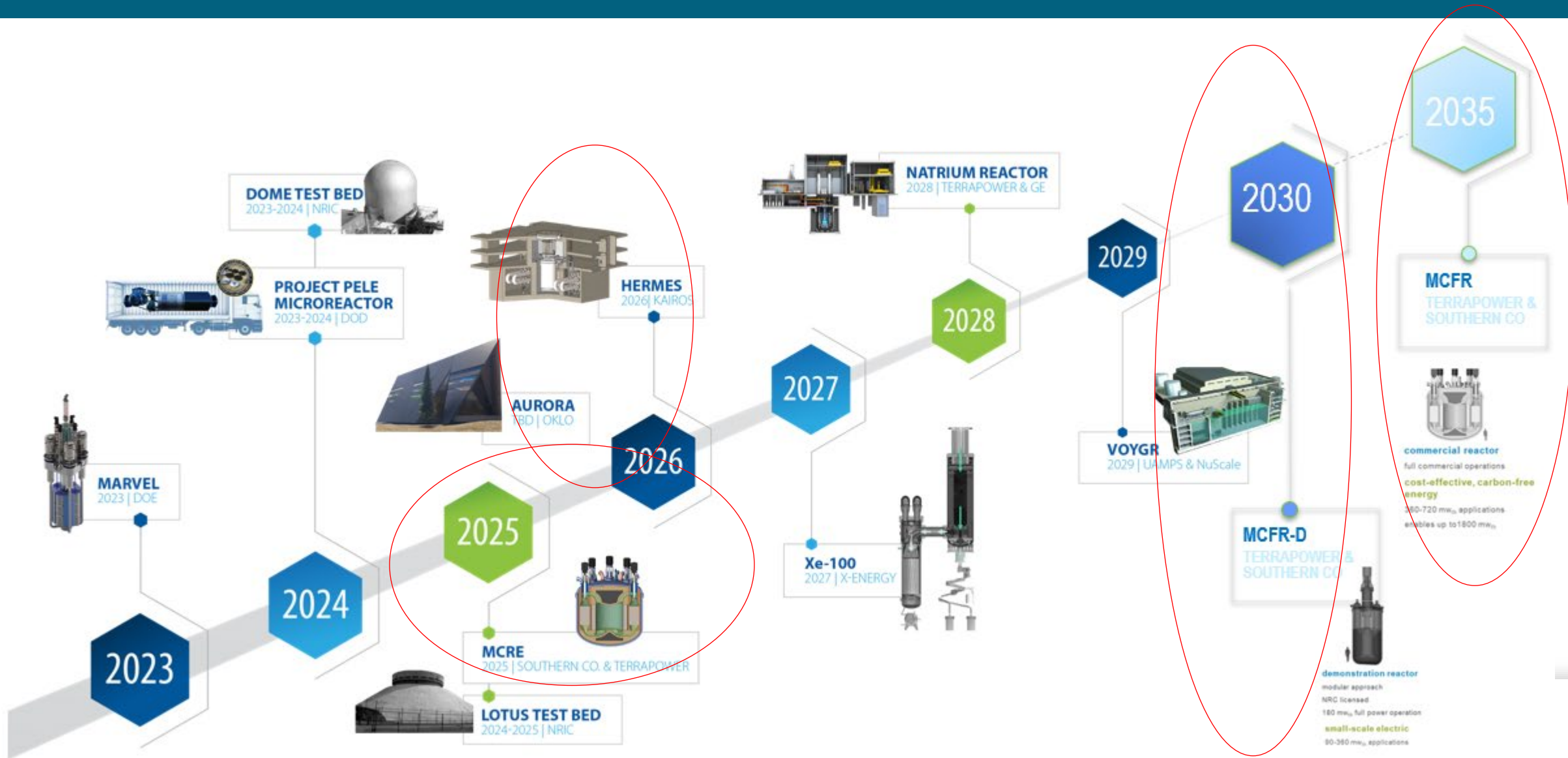
- Understanding and controlling chemistry and properties during operation
- Sensors to monitor salt conditions
- Proliferation risk
- Chemical processing and materials recovery
- Corrosion resistant materials

*“How can we characterize and predict the structure, dynamics, and energetics of molten salts-including an evolving chemical composition across length and time scales?”*

*- Basic Research Needs for Future of Nuclear Energy (2017)*



# Five Years later in 2022 ... Accelerating Advanced Reactor Demonstration & Deployment



Adapted From Dr. Shannon Bragg-Sitton, INL – GIF webinar presented on 19 April 2022 “ Role of Nuclear Energy in decreasing CO<sub>2</sub> Emission”

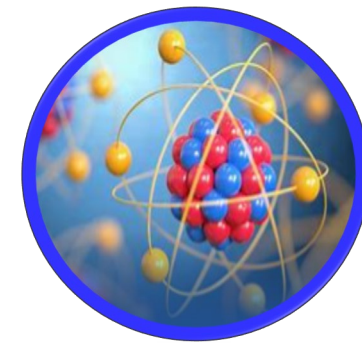
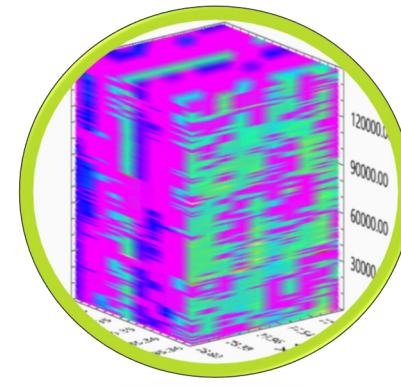
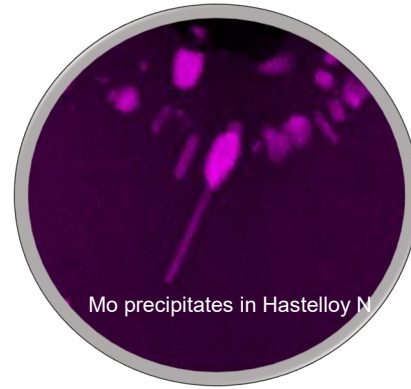
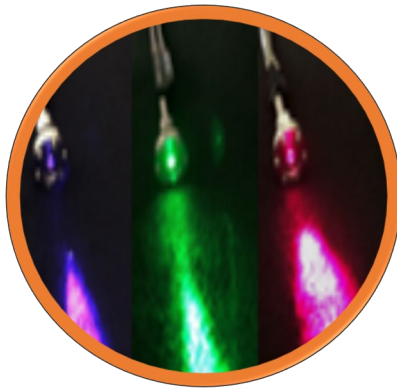


# MSR Program Goals and Objectives

Mission: Develop the technological foundations to enable MSRs for safe and economical operations while maintaining a high level of proliferation resistance.

- 1) MSRs can provide a substantial portion of the energy needed for the US to achieve net zero carbon emissions by 2050 and
- 2) There is a need for an abundant energy worldwide for the foreseeable future.

Vision: The DOE-NE MSR campaign serves as the hub for efficiently and effectively addressing, in partnership with other stakeholders, the technology challenges for MSRs to enter the commercial market.



## Salt Chemistry

Determination of the Thermophysical and Thermochemical Properties of Molten Salts – Experimentally and Computationally

## Technology Development and Demonstration – Radionuclide Release

Radionuclide Release Monitoring, Sensors & Instrumentation, Liquid Salt Test Loop, ACU (first university-based molten salt research reactor) and MCRE

## Advanced Materials

Development of materials surveillance technology  
Graphite/Salt Interaction and support graphite code and standards activities  
De-risk the transition from 316H to higher performance alloy 709

## Modeling

Integral system analysis to characterize the magnitude and composition of radionuclide transport from a molten salt to different regions of an operating MSR plant.

## MSR Radioisotopes

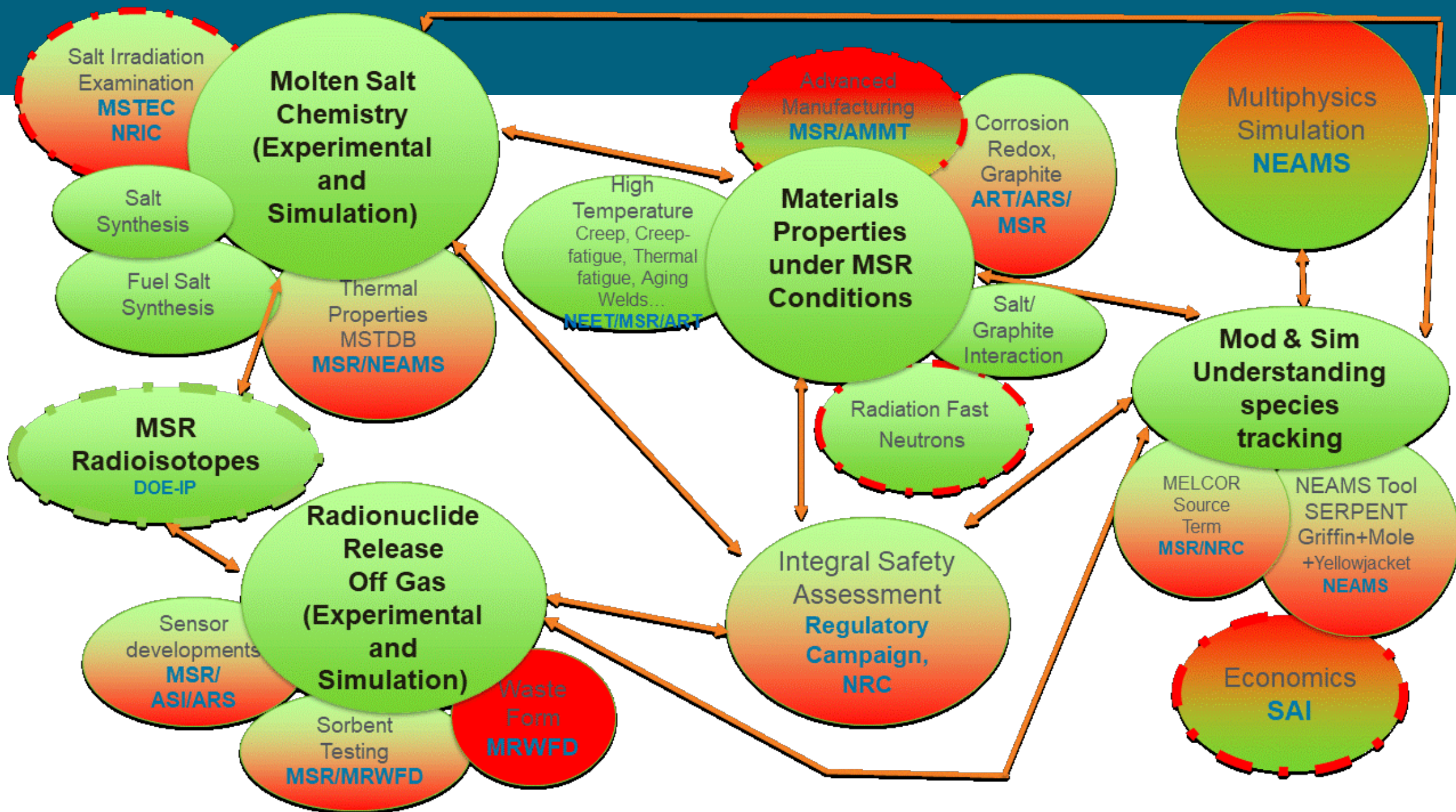
Developing new technologies to separate radioisotopes of interest to the MSR community

## International Activities





# Strategic Organizations Engagement



# Thermophysical Properties of Molten Salts

Property	
Phase Transition Temperatures	DSC
Heat Capacity	DSC
Solubility of FPs	S
Vapor Pressure	Tr
Density / Volume Expansion Coefficients	H
Viscosity	Rota
Thermal Conductivity/ Diffusivity	Le
Emissivity	P
Surface Tension	H
Enthalpy of Fusion	

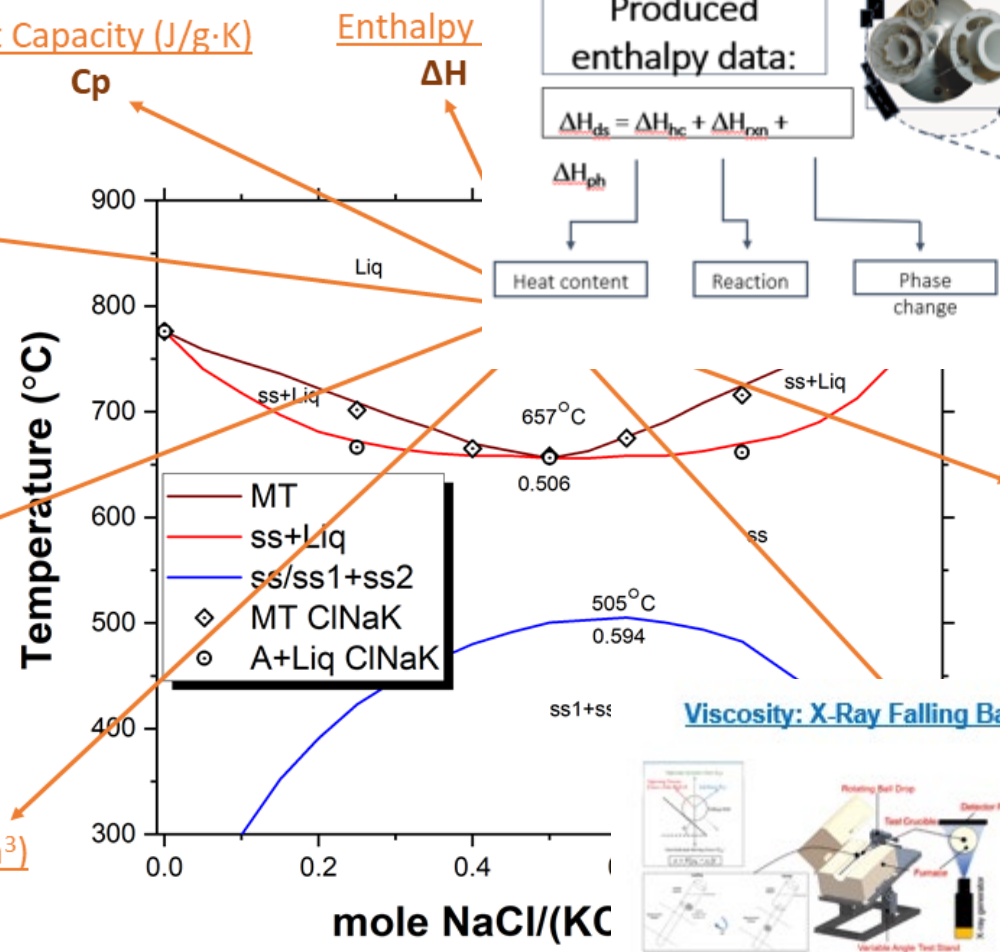
Heat Capacity ( $J/g \cdot K$ )  $C_p$

Enthalpy  $\Delta H$

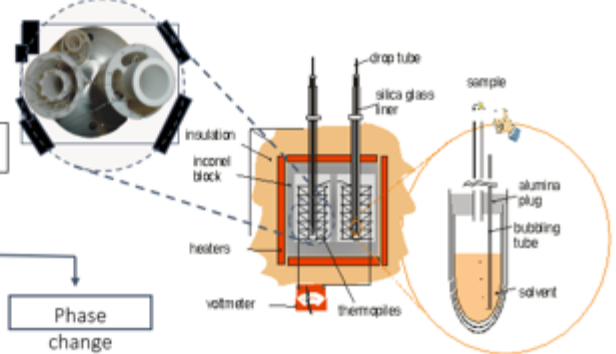
Diffusivity ( $m^2/s$ )  $\alpha$

Melting Point (K)  $m.p.$

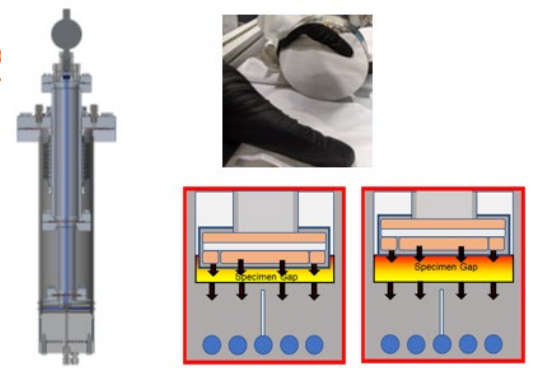
Density ( $g/cm^3$ )  $\rho$



## Twin Calvet Drop Calorimetry

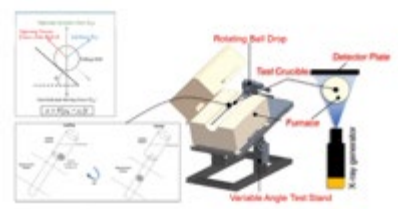


## Thermal Conductivity System



Viscosity ( $P$ )  $\eta$

## Viscosity: X-Ray Falling Ball



Vapor Pressure (Pa)  $p^*$

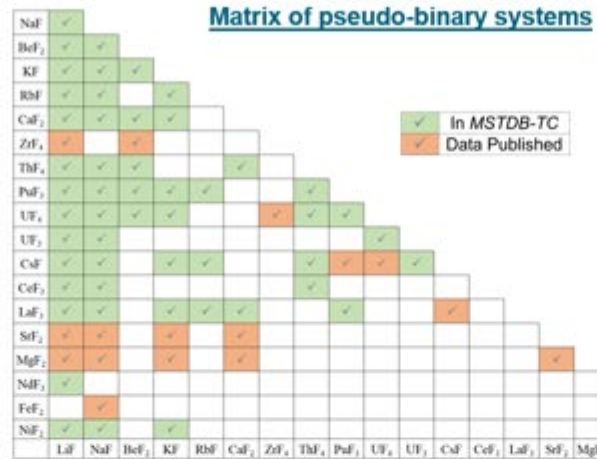


# Molten Salt Thermal Properties Database

## MSTDB-TC Fluoride Systems Content: Be-Ca-Ce-Cs-K-La-Li-Na-Ni-Nd-Pu-Rb-Th-U-F

### Pseudo-ternary and higher order systems

- BeF<sub>2</sub>-LiF-NaF
- BeF<sub>2</sub>-LiF-PuF<sub>3</sub>
- BeF<sub>2</sub>-LiF-ThF<sub>4</sub>
- BeF<sub>2</sub>-LiF-UF<sub>4</sub>
- BeF<sub>2</sub>-NaF-PuF<sub>3</sub>
- BeF<sub>2</sub>-NaF-ThF<sub>4</sub>
- BeF<sub>2</sub>-NaF-UF<sub>4</sub>
- BeF<sub>2</sub>-ThF<sub>4</sub>-UF<sub>4</sub>
- CaF<sub>2</sub>-Kf-NaF
- CaF<sub>2</sub>-LaF<sub>3</sub>-LiF
- CaF<sub>2</sub>-LaF<sub>3</sub>-NaF
- CaF<sub>2</sub>-LiF-KF
- CaF<sub>2</sub>-LiF-ThF<sub>4</sub>
- CeF<sub>3</sub>-LiF-ThF<sub>4</sub>
- CsF-LaF<sub>3</sub>-LiF
- CsF-LiF-KF
- CsF-LiF-PuF<sub>3</sub>
- LaF<sub>3</sub>-LiF-NaF
- LiF-KF-NaF
- LiF-NaF-CeF<sub>3</sub>
- LiF-NaF-PuF<sub>3</sub>
- LiF-NaF-RbF
- LiF-NaF-ThF<sub>4</sub>
- LiF-NaF-UF<sub>4</sub>
- LiF-PuF<sub>3</sub>-ThF<sub>4</sub>
- LiF-PuF<sub>3</sub>-UF<sub>4</sub>
- LiF-ThF<sub>4</sub>-CaF<sub>2</sub>
- LiF-NaF-BeF<sub>2</sub>-ThF<sub>4</sub>-PuF<sub>3</sub>-UF<sub>4</sub>
- LiF-NaF-BeF<sub>2</sub>-KF-PuF<sub>3</sub>-UF<sub>4</sub>
- LiF-NaF-KF



## MSDTB- TP for Fluoride Salts

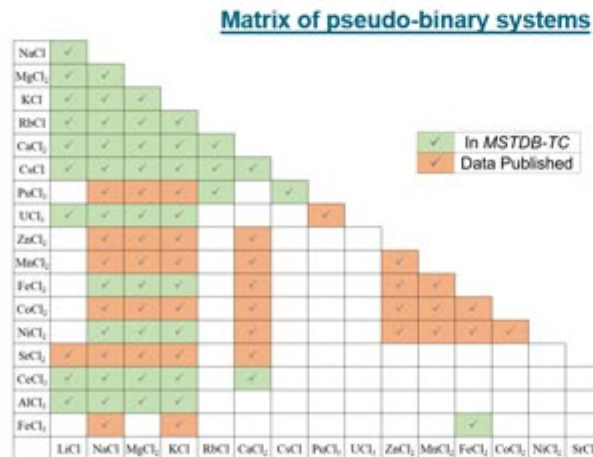
KF	B						
LiF	A, B, D	A, B, C, D					
NaF	A, B	A, B, C	A, B, C, D				
ThF <sub>4</sub>		A, B	A, B, D	A, B			
UF <sub>3</sub>							
UF <sub>4</sub>		A, B	A, B	A, B			
ZrF <sub>4</sub>			A	A, B, D			
	BeF <sub>2</sub>	KF	LiF	NaF	ThF <sub>4</sub>	UF <sub>3</sub>	UF <sub>4</sub>

Key  
**A:** Density  
**B:** Viscosity  
**C:** Thermal conductivity  
**D:** Heat capacity

## MSTDB-TC Chloride Systems Content: Al-Ca-Ce-Cs-Fe-K-Li-Mg-Na-Ni-Pu-Rb-U-Cl

### Pseudo-ternary and higher order systems

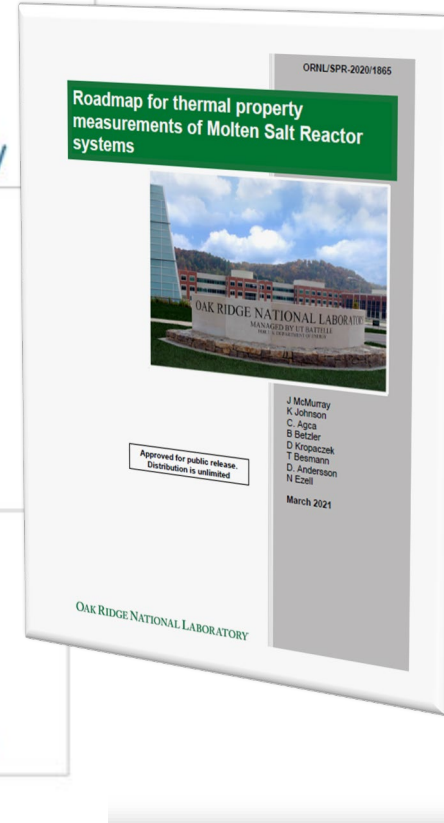
- CeCl<sub>3</sub>-KCl-LiCl
- CeCl<sub>3</sub>-KCl-MgCl<sub>2</sub>
- CeCl<sub>3</sub>-KCl-NaCl
- CeCl<sub>3</sub>-LiCl-MgCl<sub>2</sub>
- KCl-LiCl-UCl<sub>3</sub>
- LiCl-NaCl-MgCl<sub>2</sub>-KCl-PuCl<sub>3</sub>-UCl<sub>3</sub>
- LiCl-NaCl-MgCl<sub>2</sub>-KCl-CeCl<sub>3</sub>



## MSDTB- TP for Chloride Salts

KCl	A, B						
LiCl	A	A, B, D					
MgCl <sub>2</sub>		A, B, D	A, B				
NaCl	A, B	A, B, D	A, D	A, B			
PuCl <sub>3</sub>							
ThCl <sub>4</sub>		A			A		
UCl <sub>3</sub>		A, B	A		A, B		
UCl <sub>4</sub>		A, B	A	A	A, B		
ZrCl <sub>4</sub>		A					
	AlCl <sub>3</sub>	KCl	LiCl	MgCl <sub>2</sub>	NaCl	PuCl <sub>3</sub>	ThCl <sub>4</sub>

Key  
**A:** Density  
**B:** Viscosity  
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# Technology Development and Demonstration

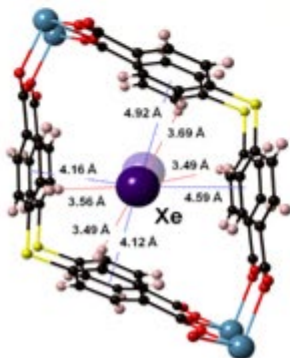
Multi-faceted approach to investigation of technologies for MSR off-gas systems

## Component testing

- Large Scale Test Loop



- Xe/Kr separation in MOF



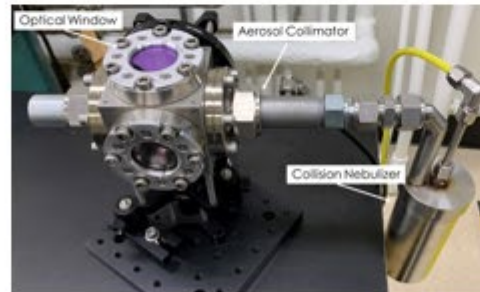
## Radionuclide identification/speciation

### Raman



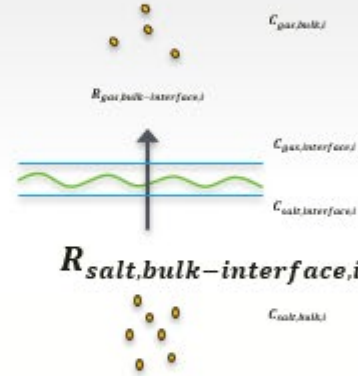
405 nm    532 nm    671

### LIBS



## Source term modeling

- Gas-liquid interface
- Provides source term to off-gas

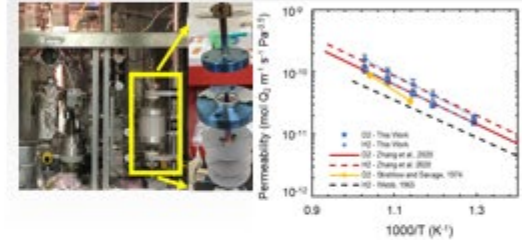


$$\frac{d(m_{s,i})}{dt} = kA(c_{gas,interface,i} - c_{gas,bulk,i})$$

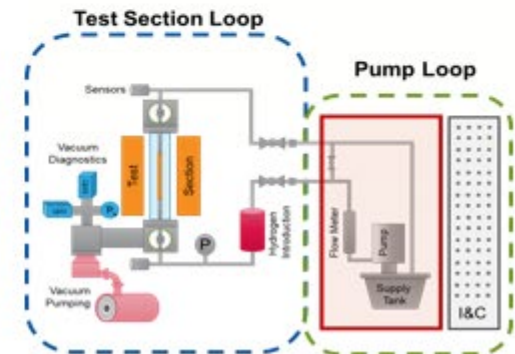
Removal Rate

## Tritium permeation

- Hydrogen isotope permeability in Hastelloy N



- Tritium transport salt loop





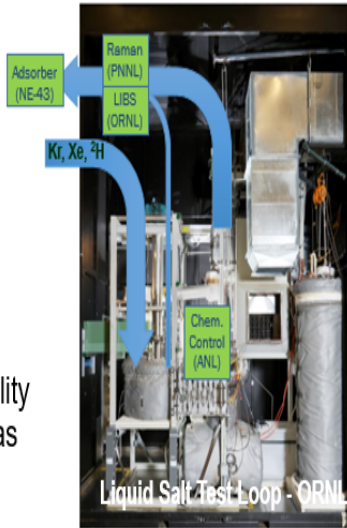
# Liquid Salt Test Loop (LSTL) for Sensors Testing

## Testing - STEP 1 LSTL

Existing & operable salt test facility is unique in the U.S. for technology development and demonstration with relevant powers, temperatures, and flowrates

PNNL/ORNL Xenon Radionuclide Release and Monitoring using Laser Induced Breakdown Spectroscopy

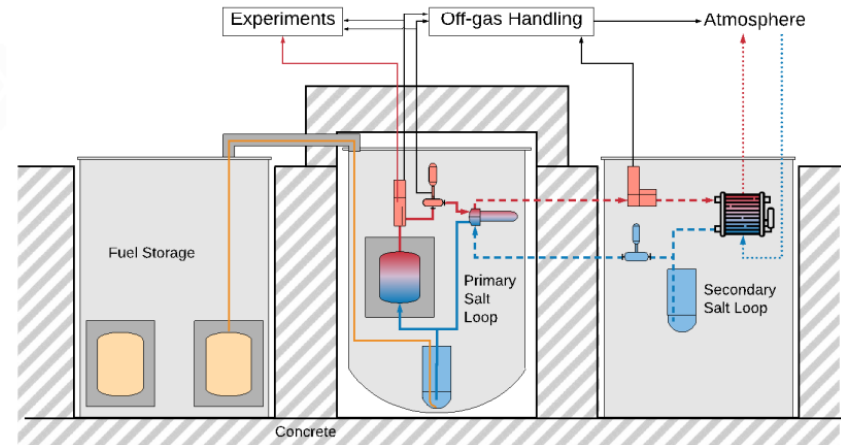
ORNL- Salt loop and capability for testing sensors and off-gas components



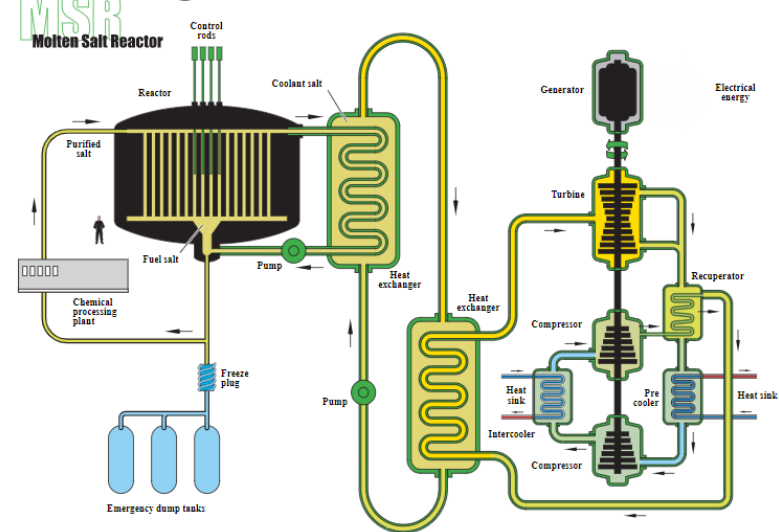
ANL - Distributed salt chemistry monitoring and control

PNNL- Raman and FTIR sensor development for iodine species and tritium

## Testing - STEP 2 MSRR



## Testing - STEP 3 FOAK MSR

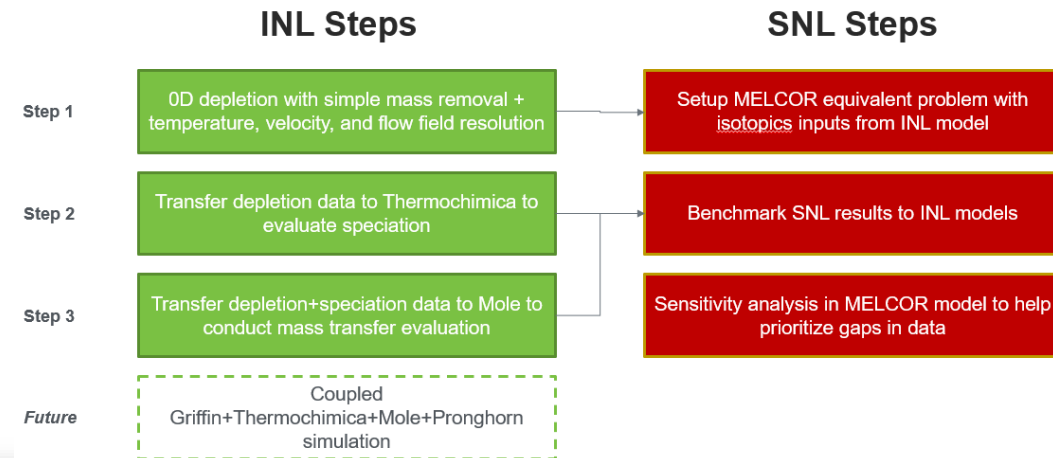
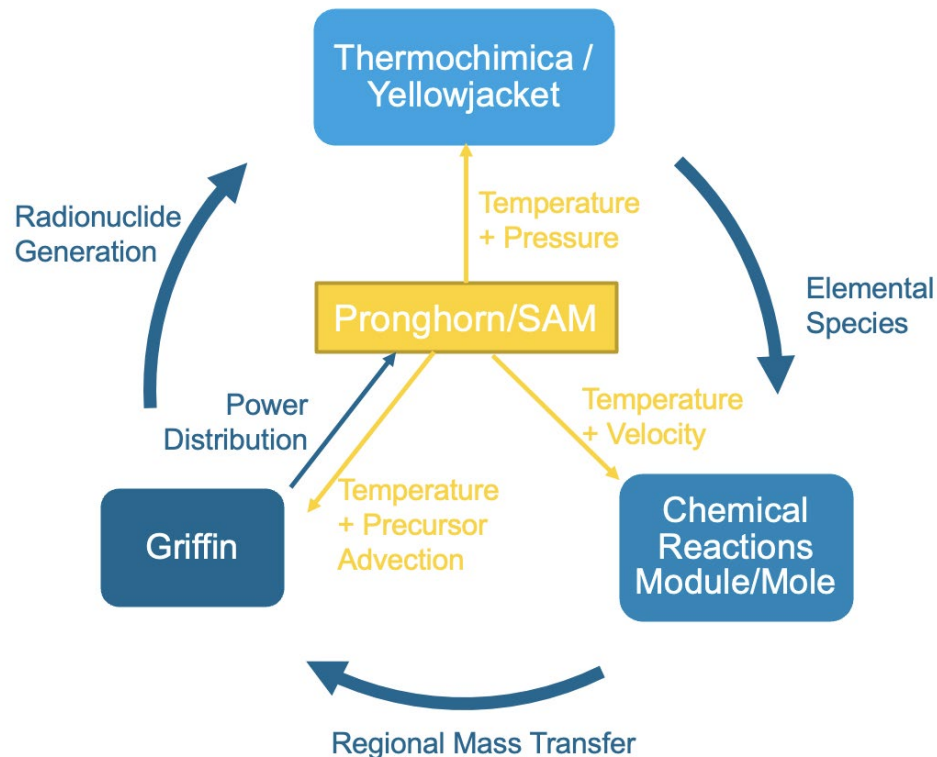


# Modeling and Simulation

## MSR SPECIES TRACKING ANALYSIS USING MELCOR AND NEAMS TOOLS

- NEAMS toolkit used to accurately resolve multiphysics analysis in MSRs for gaseous speciation and corrosion of structural materials due to thermochemical changes in the fuel-salt.

- Support MSR campaign missions through MELCOR modeling and analysis
- Identify and collaboratively resolve MSR mechanistic source term knowledge gaps
- Develop engineering level models for mechanistic source term capability gaps





# Advanced Materials

## Salt and Materials Interaction

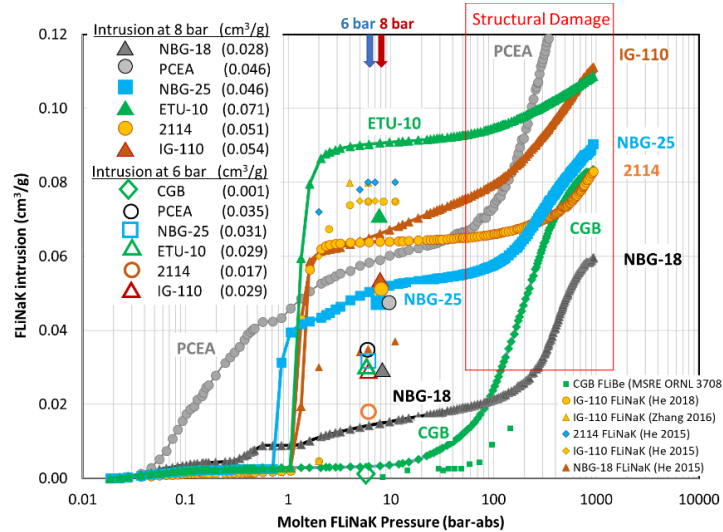
Supporting MSR development by studying 316H flowing salt compatibility at high temperature (off-normal)



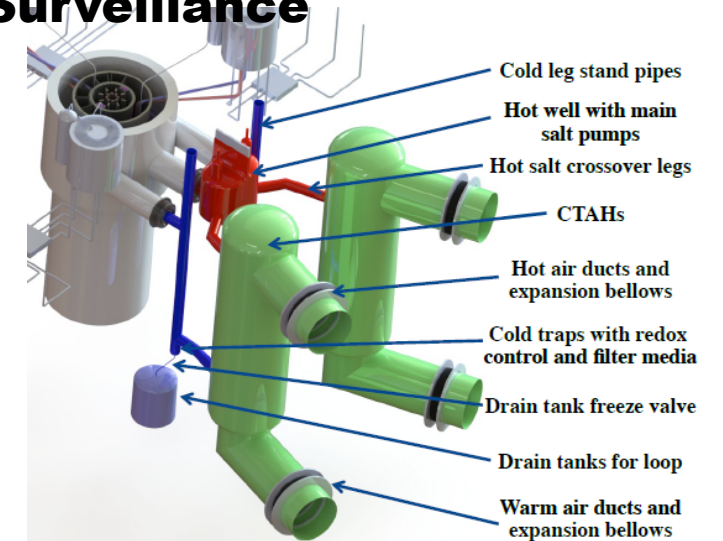
2021 ORNL  
FLiBe TCL

## Graphite-Salt Study

Study of salt intrusion in graphite and chemical interactions that may affect graphite's structural or physical properties



## Development of Test Articles for Surrogate Materials Surveillance



### Test Articles Fabrication Completed – Both Types Follow the Same Basic Process

1. Start with A617 and 316H cylindrical stock
2. Stir-friction weld together 2 pieces of A617 to 1 piece of 316H
3. Machine inner specimen from welded rod, machine casing from larger diameter cylindrical stock
4. Join casing and inner specimen with electron beam welds
5. Completed test articles

# FY22 IRP Awards funded MSR Relevant Projects

## Two IRPs - MRWFD and NEAMS

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Reduction, Mitigation, and Disposal Strategies for the Graphite Waste of High Temperature Reactors	State University of New York, Stony Brook	\$3,000,000
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Bridging the gap between experiments and modeling to improve design of molten salt reactors	University of California, Berkeley	\$2,998,545
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## IRP NSUF - Integrated Effects of Irradiation and Flibe Salt on Fuel Pebble and Structural Graphite Materials for Molten Salt Reactors

*PI: Gabriel Meric, Chong Chen, Kevin Chan, Kairos Power;*  
*Collaborators: Gordon Kohse (MIT-NRL), Lin-Wen Hu (MIT-NRL), David Carpenter (MIT-NRL)* - The project's scope is to investigate the neutron irradiation response of F-Li-Be (Flibe) molten salt/graphite and Flibe/fuel carbon matrix systems with a focus on irradiation-affected salt infiltration and its potential effect on graphite/carbon matrix microstructure under irradiation

## • Four NEUPs

**A Molten Salt Community Framework for Predictive Modeling of Critical Characteristics**, PI: Zi-Kui Liu – Pennsylvania State University (PSU), **NEUP FC1.2**

**Understanding the Interfacial Structure of the Molten Chloride Salts by in-situ Electrocapillarity and Resonant Soft X-ray Scattering (RSoXS)**, PI: Feifei Shi-The Pennsylvania State University, **Nuclear Material Accountancy During Disposal and Reprocessing of Molten Salt Reactor Fuel Salts**, PI: Stephen Raiman - Texas A&M University, **NEUP FC-3**

**Optical Basicity Determination of Molten Fluoride Salts and its Influence on Structural Material Corrosion**, PI: Yafei Wang, University of Wisconsin-Madison, **NEUP**

## FY22 SciDAC Award

### **Los Alamos National Laboratory to lead study of molten-salt nuclear reactor materials**

\$9.25 million DOE nuclear energy research program aims to improve safety and efficiency of sustainable nuclear energy



# Conclusion

## Reduced Budget Impacts the MSR program:

- Minimum scope of work activities
- Some research on stand-by or survival mode
- Potential loss of workforce and decrease visibility in the national and international arena
- Could delay the development and deployment of MSRs in the U.S.
- Loss of influence and presence in MSR international community

Several programs in DOE- NE are working on MSRs and leveraging from each other: ARS, NEAMS, MRWFD

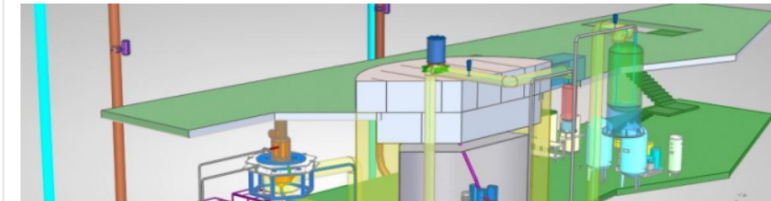
Without any additional support and commitment, the US is not competing in international deployment.

## Chinese molten-salt reactor cleared for start up

09 August 2022



The Shanghai Institute of Applied Physics (SIAP) - part of the Chinese Academy of Sciences (CAS) - has been given approval by the Ministry of Ecology and Environment to commission an experimental thorium-powered molten-salt reactor, construction of which started in Wuwei city, Gansu province, in September 2018.



### Most read

- Barakah 4 completes hot functional tests
- Chinese molten-salt reactor cleared for start up
- Construction begins of fourth Turkish reactor
- Construction of Egypt's first nuclear power plant under way
- First new Vogtle unit closing in on October fuel load
- ITER fusion project preparing to outline revised timetable
- Last Energy agrees to build ten SMRs for Polish industrial zone

## University Research Reactors

**NEXT**

### NuclearNews



#### Four universities team up to design molten salt research reactor

Fri, Aug 21, 2020, 12:11PM | Nuclear News

Abilene Christian University (ACU) is leading a consortium called NEXTRA—the Nuclear Energy eXperimental Testing Research Alliance—with the Georgia Institute of Technology, Texas A&M University, and the University of Illinois at Urbana-Champaign.

#### U of Illinois plans to integrate microreactor

Wed, Aug 10, 2022, 10:30AM | Nuclear News

#### Abilene Christian's NEXT Lab applies for MSRR construction permit

Thu, Aug 18, 2022, 3:04PM | ANS Nuclear Cafe

The Nuclear Energy eXperimental Testing (NEXT) Laboratory at Abilene Christian University in Texas submitted a construction permit application to the Nuclear Regulatory Commission for its...

#### University may host the second USNC microreactor in

Canada  
Tue, May 24, 2022, 10:30AM | Nuclear News

McMaster University, Ultra Safe Nuclear Corporation (USNC), and Global First Power (GFP) have embarked on a new partnership to study the feasibility of deploying a USNC Micro Modular Reactor...

**GIF Webinar Series**  
2016–2023

EDUCATION AND TRAINING  
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**GENIV** International  
Forum  
Expertise | Collaboration | Excellence  
EDUCATION AND TRAINING  
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Wednesday, January 2025, 8:30 am EST

**Molten Salt Reactor Fuel Cycle and  
Thermodynamics Simulation**

[https://www.gen-4.org/gif/jcms/c\\_84279/webinars](https://www.gen-4.org/gif/jcms/c_84279/webinars)

Your Presenter:  
Dr. Jiri Krepel  
Paul Scherrer  
Institute  
Switzerland



# Thank you

[Patricia.Paviet@pnnl.gov](mailto:Patricia.Paviet@pnnl.gov)

509-372-5983

International Conference on Topical Issues in Nuclear Installation Safety:  
Strengthening Safety of Evolutionary and Innovative Reactor Designs  
18–21 October 2022, Vienna, Austria

## Molten Salt Thermal Properties Working Group

Databases Training/Workshop  
University of South Carolina, November 9<sup>th</sup>, 2022

### Fuel and Materials for Molten Salt Reactors: I

Technical Session | Sponsored by MSTD  
Monday, November 14, 2022 | 1:00–2:45PM MST

**2022 ANS Winter Meeting**

### Fuel and Materials for Molten Salt Reactors: II

Technical Session | Sponsored by MSTD  
Monday, November 14, 2022 | 3:15–5:00PM MST

### Research by U.S. DOE NEUP Sponsored Students - - Molten Salts

Technical Session | Sponsored by ETWDD  
Tuesday, November 15, 2022 | 3:15–5:00PM MST

Itinerary

